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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW1805G01531-3G-1
Job Sheet 183044

JL-S
9-11

#24

DAS
21
9-89

Part No: RBW1805G01531-3G-1

Job Qty: 6 ea

Part Name: Mast Vibration Absorber Lift Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1805G01531-3G REV 2 IPP Rev A 17.11.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		9/24/18	0.00	0.00	Start Up Machining-4		JL
100	Bandsaw	6 pcs		9/24/18	0.00	0.15	Bandsaw1		JL
110	Mori Seiki	6 pcs		9/24/18	0.50	1.50	MORI SL2500Y		JL
120	QC	6 pcs		9/24/18	0.00	0.00	QC2		
130	Lathe Conv	6 pcs		9/24/18	0.00	1.50	Lathe Conv-2		
140	QC	6 pcs		9/24/18	0.00	0.00	QC2		
150	Mill Conv	6 pcs		9/24/18	0.00	1.50	Mill Conv 1		
160	QC	6 pcs		9/24/18	0.00	0.00	QC2		
170	QC	6 pcs		9/24/18	0.00	0.00	QC8		
180	Packaging	6 pcs		9/24/18	0.00	0.00	Packaging3		
190	QC21-SA	6 Ea		9/24/18	0.00	0.00	QC21		

Part Op 100 - Cut blank at 1.78"

Descriptions: 110 - Machine as per DWG. RBW1805G01531-3G-1 and Folio FB927 Program Serial # B927AAG1 Deburr and break all sharp edges

130 - Face part to final length

150 - Mill side notches

160 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R2.000	304 Round Bar 2.00	.9000 ft (.15 ea) 144	90-Start up Operation	M128005-1.008

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R2.000	1	8	0



Container No: S118790



Part: RBW1805G01531-3G-1

Job No: 183044

Serial No/Batch: S118790

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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www.dartaerospace.com

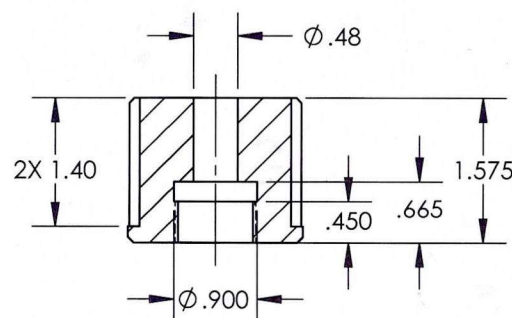
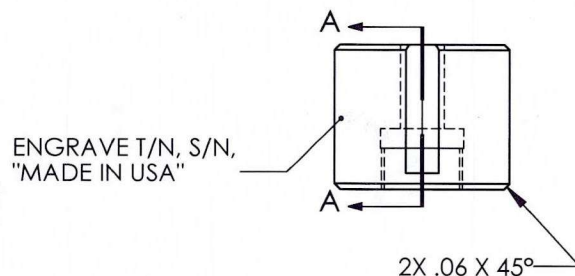
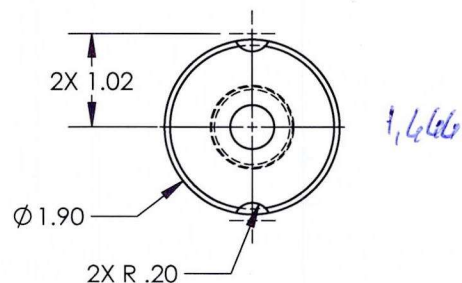
Part Specifications

Specifications could not be found.

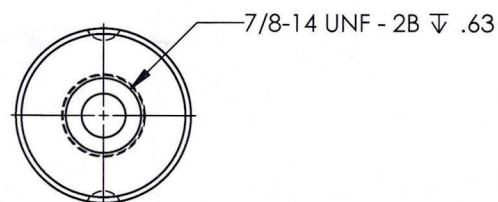
Plex 9/11/18 1:08 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0284	-1 CH'D DIM WAS Ø.477 IS Ø.48.	9/1/2015	RJC	JAG



SECTION A-A



(-1)

MVA LIFT BASE

DART AEROSPACE	
TITLE MVA LIFTING TOOL	
DWG NO. RBW1805G01531-3G	REV 2
MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: SMITH
.XXX ± .005	APPROVED <i>D Weil</i>
.XX ± .01	HEAT TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:2	DATE 4/29/2013
SHEET 2 OF 3	

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

DART
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																									
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																									
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